



4021 - VOC Ultra Pro Clear

North American Market Only

Description:

The 4021 VOC Ultra Pro Clear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image. It is characterized by its flexibility in application whereby one full coat is enough to achieve a perfect finish and increase bodyshop output.

Suitable Substrates:

- GenVerde basecoat
- Gen₂O basecoat

Mix 2:1 with any of the following GenMax hardeners:

- H03236 VOC Hardener Slow
- H02232 VOC Hardener Normal
- H01522 VOC Hardener Fast

Potlife: 3h at 20°C (68°F)

20-22s / # 2 Zahn @ 68°F

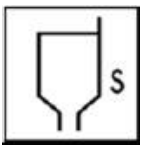
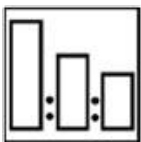
Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 bar inlet pressure (29 PSI)

HVLP 1.3 – 1.5 mm (2 spray passes)
0.6 bar atomization pressure (9 PSI)

0.8-1.0 Mil per full coat

Wait 10-12 min flash-off between coats
Wait 15-20 min. before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature

Product Data Sheet





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Short Wave 8 min

The object should be maintained at greater than 60 cm from source.



Wear suitable protection

VOC:

Regulatory VOC 300.2 gr/lit (2.5 lbs/gal)

Regulatory VOC ready to spray < 250.0 gr/lit (2.08 lbs/gal)

Specific Gravity:

1.06 kg/lit (8.83 lbs/gal)

Solids Content:

App. 44.8% by volume ready to spray.

Coverage:

650 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS:

See the safety data sheet

Product Data Sheet